







Basic recipe:

Wheat flour	5.000 kg
FRENCH VILLAGE MIX	5.000 kg
Instant yeast	0.150 kg
Water, approx.	6.800 l
Total weight	16.950 kg

Recipe for crispy rolls:

When the floor	7 500 1.5
Wheat flour	7.500 kg
FRENCH VILLAGE MIX	2.500 kg
IREKS-WHEAT SOUR	0.300 kg
FORMAT V 2000 [*]	0.150 kg
Salt	0.100 kg
Instant yeast	0.100 kg
Water, approx.	6.500 l
Total weight	17.150 kg

*Instead of FORMAT V 2000, MALZPERLE PLUS or IREKS FROST can be used.

Recipe for soft toast:

Wheat flour	7.500 kg
FRENCH VILLAGE MIX	2.500 kg
IREKS-WHEAT SOUR	0.200 kg
IREKS SOFT PLUS	0.100 kg
Sugar	0.800 kg
Shortening	0.600 kg
Milk powder	0.300 kg
Salt	0.100 kg
Instant yeast	0.100 kg
Water, approx.	6.200 l
Total weight	18.400 kg

Instructions for use:

Mixing time: Dough temperature: Bulk fermentation time: Scaling weight: Intermediate proof: Final proof: Baking temperature: Baking time:

Instructions for use:

Mixing time: Dough temperature: Bulk fermentation time: Scaling weight: Intermediate proof: Processing: Final proof: Baking temperature: Baking time: Topping: spiral: 2 minutes slow, 7 minutes fast 26° C - 28° C 20 - 30 minutes 0.500 kg 10 minutes 40 - 50 minutes 230° C, dropping to 200° C, giving steam 40 - 45 minutes

spiral: 2 minutes slow, 7 minutes fast 25° C - 26° C none 1.800 kg (30 pieces) 10 minutes rolls 45 - 55 minutes 230° C, giving steam 15 - 17 minutes prior to baking, sieve flour onto the surface of the dough pieces

Instructions for use:

Mixing time: Dough temperature: Bulk fermentation time: Scaling weight: Intermediate proof: Processing: Final proof: Baking temperature: Baking time: spiral: 2 minutes slow, 7 minutes fast 26° C none 0.600 kg 10 minutes 4-piece method 50 - 60 minutes 230° C, dropping to 200° C, giving steam approx. 30 minutes



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