







Wheat flour	7.500 kg
CORN-PEPP H	2.500 kg
IREKS-WHEAT SOUR H	0.300 kg
FORMAT V 2000 H	0.100 kg
Salt	0.160 kg
Instant yeast	0.100 kg
Water, approx.	6.700
Total weight	17.360 kg

Mixing time: 7 + 3 to 4 minutes

Dough temperature: 25 - 26° C

Bulk fermentation time: 20 – 30 minutes

Scaling weight: 0.300 kg

Intermediate proof: 30 – 35 minutes

Processing: baguettes
Final proof: 70 – 80 minutes

Baking temperature: 240° C, dropping to 210° C,

giving steam

Open the damper 5 minutes before

the end of the baking time.

Baking time: 25 – 30 minutes

CORN-PEPP H	2.000	kg
IREKS-WHEAT SOUR H	0.300	kg
FORMAT V 2000 H or		
IREKS SOFT PLUS H	0.100	kg
Milk powder	0.300	kg
Sugar/Brown sugar	0.800	kg
Salt	0.160	kg
Instant yeast	0.100	kg
Water, approx.	6.100	
Butter/Margarine*	0.600	kg
Total weight	18.460	kg

\* Add after half of the mixing time.

Wheat flour

Mixing time: 3 + 7 to 8 minutes

Dough temperature: 26° C Bulk fermentation time: none

Scaling weight: 0.450 – 0.500 kg (depending on the

(depending on the toast bread tin)

8.000 kg

Intermediate proof: 10 minutes

Processing: 4-piece method or open

toast bread tin

Final proof: 65 – 75 minutes
Baking temperature: 230° C, dropping to

210° C, giving slight steam

Baking time: 25 – 30 minutes



Wheat flour	8.000	kg
CORN-PEPP H	2.000	kg
IREKS-WHEAT SOUR H	0.300	kg
FORMAT V 2000 H or		
IREKS SOFT PLUS H	0.100	kg
Sugar	0.600	kg
Salt	0.150	kg
Instant yeast	0.150	kg
Water, approx.	6.100	
Butter or vegetable oil*	0.600	kg
Total weight	18.000	kg

Final proof:
Baking temperature:
Baking time:

75 - 80 minutes 220° C 13 minutes

## \* Add after half of the mixing time.

Mixing time: 3 + 7 to 8 minutes

Dough temperature: 25 – 26° C Bulk fermentation time: none

Scaling weight: 2.400 kg/30 pieces Intermediate proof: 5 – 10 minutes

## Instructions for use:

Scale the dough into dough balls, divide, mould round and allow intermediate proof. After the intermediate proof, roll the dough pieces slightly flat (Ø 10 cm), dampen the upper surface and press into IREKS-TOPPING H. Subsequently, place on burger trays for the final proof and bake.



Wheat flour	8.500	kg
CORN-PEPP H	1.500	kg
IREKS-WHEAT SOUR H	0.300	kg
MALT KONCENTRAT H	0.200	kg
IREKS FROST H	0.150	kg
Salt	0.170	kg
Instant yeast	0.060	kg
Water, approx.	5.800	
Total weight	16.680	kg

12 to 13 + 1 to 2 minutes Mixing time:

Dough temperature: 23 - 24° C Bulk fermentation time: none

Scaling weight: 0.100 - 0.120 kg Intermediate proof: 5 minutes

## Instructions for use:

Mix the ingredients into a firm dough and scale into pieces. Subsequently, allow a short intermediate proof. Mould the dough pieces into strands of 27 - 28 cm in length and process into bagels. With the seam downwards, place on trays sprinkled with maize flour and, covered, allow final proof. After the final proof, allow the dough pieces to stand for 15 minutes, covered, at room temperature. Subsequently, boil in a mixture of 3.000 l water and 0.090 kg MALT EXTRACT H or PANIMALTIN H. The dough pieces will first sink to the bottom of the bowl and then return to the surface after 20 - 30 seconds. Then remove and dip into an ice bain-marie for approx. 20 seconds. Press the dough pieces into the desired topping, place on trays and allow to air-dry. Subsequently, bake until golden-brown giving slight steam.

Final proof: 7 hours or overnight in

the refrigerator

sesame or mixed seeds Topping:

Baking temperature: 230° C, dropping,

giving slight steam

Open the damper 2 minutes before the end of the baking time.

Baking time: 15 - 18 minutes

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